

PVT Hybrid Solar Panel

Electricity/Hot Water



INSTALLATION MANUAL v1.0

DINEN 12975-1:2006-6
DINEN 12975-2:2006-6



2.1.2. Transport

In order not to risk damaging the modules during transport, the following instructions must be observed:

- Transport the stacked modules vertically, with a separator supported by the frame of each module.
- Do not remove the original packaging until the time of installation.
- Do not apply mechanical pressure to the modules (for example, do not fasten the modules with a strap, or else do not place any object on the surface of the modules).

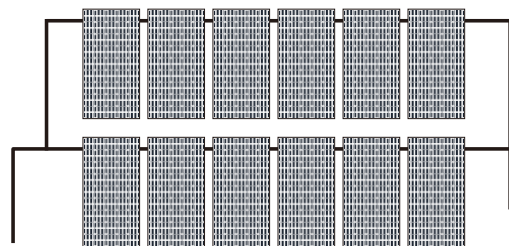
2.1.3. Storage

During storage, to avoid any accident or damage to the modules, the following instructions must be observed:

- Store the modules vertically.
- Do not store modules on the edges, on a corner, or on an uneven surface.
- Do not place any object on the surface of the modules.
- When choosing a suitable storage location, make sure that:
 - The location is dry and cool,
 - No object can fall on the module and thus damage it.

! WARNING

If a INAA module is damaged or broken, it must be replaced. Never install a damaged module.



Pressurized system Portrait panels - 2 lines / Single orientation / 1 column - DN15 or DN26 Portrait links

1. Introduction

1.1. General safety instructions

Please read this installation manual thoroughly and in detail in order to be able to fully exploit the functionality of the product. INAA disclaims all liability for de fetcs and damages that would result from non-compliance with the installation instructions (improper use, incorrect installation, handling error, etc.).

IMPORTANT

- It is important to follow these instructions for personal safety. Improper mounting may cause serious injury. The end user must keep these safety instructions.
- The installation, control, commissioning, maintenance and repair of the installation must only be carried out by qualified personnel.
- The correct functioning of the installation is only guaranteed if the installation and assembly have been carried out in accordance with the rules of the art.

CAUTION

- The entire solar installation must be installed and operated in accordance with recognized technical rules.
- All electrical work must be done according to local guidelines.
- The installation must not be used if it shows signs of damage.

DANGER

- For installations on roofs, it is necessary to comply with personal safety standards, relating to roofing and waterproofing work and relating to scaffolding work with safety net by mounting the respective devices before starting work . Refer to the recommendation published by the national risk prevention organization.
- Gloves are compulsory when handling the panels to avoid any risk of injury or burns.
- Disconnect all connection cables from the power supply before working on the installation.

1.2. General standards to be observed

To ensure safe, ecological and economical operation, all applicable regional and national standards, rules and directives must be observed, particularly the international standards mentioned below:

1.2.1. Photovoltaic solar standards

- CEI / EN 61215 1 and 2: Design qualification and approval of crystalline silicon photovoltaic (PV) modules for terrestrial application.
- CEI / EN 61730 1 and 2: Qualification for dependability of photovoltaic (PV) modules - part 1: Requirements for construction and part 2: requirements for tests.

1.2.2. Solar thermal standards

- EN 12975 1 and 2: General requirements and control method for solar thermal collectors.
- EN 12976 1 and 2: General requirements and process for testing prefabricated solar thermal installations.

The installation instructions and safety instructions must be met.

Observe the regulations on the prevention of industrial accidents prescribed by professional associations, in particular those relating to work carried out on the roof.

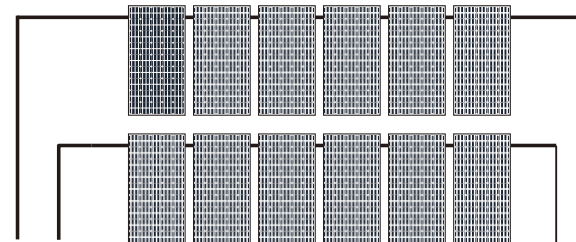
2. General description

2.1 General recommendations

2.1.1. Handling

INAA modules should be handled like any glass product. To avoid accidents, injuries, or damage to the module during work, the following precautions must always be observed:

- Do not step on the modules.
- Do not drop anything on the modules.
- Protect the modules from possible scratches on the front and rear sides
- Do not exert mechanical tension on the connectors.
- Always lift and transport the modules with both hands and never use the junction box as a carrying handle.



Pressurized system Portrait panels - 2 lines / Double orientation / 1 column - DN15 or DN26 Portrait links

2.2 Technical considerations

Throughout the year, the system is exposed to external weather and natural conditions (sun, wind, rain, hail, snow, thunderstorms, dead leaves, dust, bird droppings, etc.) which influence the performance and service life of the modules. To extend the service life of the modules and ensure proper operation of the installation, important factors and adjustment parameters must be considered:

2.3 Angle of inclination

The optimal mounting position of the INAA solar panels corresponds to an angle of incidence of the sun's rays of 90 ° relative to the surface of the panels (i.e. perpendicular to the panels). To optimize the output of the installation, the panels must be installed with the optimal orientation and angle of inclination. These positioning angles depend on the geographic location of the installation and can be calculated by a qualified solar installer. Wherever possible, the panels of a group must have the same orientation and the same inclination in order to avoid any underperformance of the system due to inconsistent productions

INAA recommends a minimum tilt angle of 5 ° from the horizontal to reduce the clogging effect.

The cleaning frequency should be increased for modules installed with a very low angle of inclination from the horizontal..

2.4 Wind and snow load

The module has been tested up to a pressure of 5400 Pa negative pressure (snow) and 2400 Pa in positive or negative pressure (wind) without damage. It thus meets the requirements of standard IEC / EN 61215 for wind speeds up to 130 km / h.

2.5 System location

The overall yield of the photovoltaic system in series is always limited by the module delivering the lowest power. Different factors can influence the performance of a module (shading, different orientations, fouling ...) and these impact the entire system.

Therefore, it is necessary to study the layout to avoid a shading effect on the modules in series.

In addition, all panels must be mounted with the same orientation. It is advisable to align all the modules to the solar noon, to obtain optimal performance.

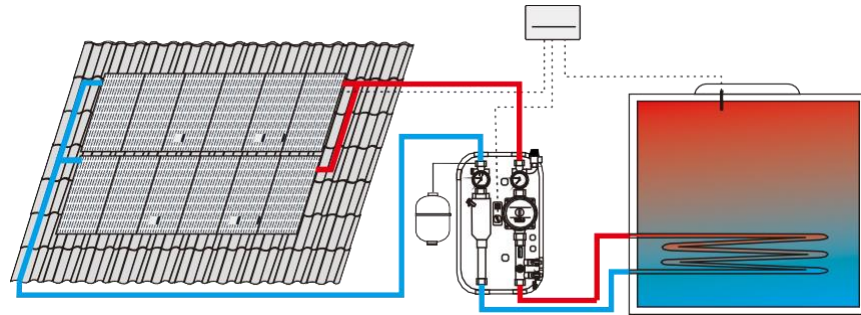
INAA suggests installing the modules in areas where the temperatures are between -20 °C and + 50 °C, which corresponds to the minimum and maximum monthly average temperatures, in accordance with IEC 60364-5-51. The extreme operating temperatures of the modules are between -40 °C and + 85 °C.

In regions with heavy snow cover and exposed to strong winds, the modules must be mounted in such a way as to ensure sufficient nominal resistance and in accordance with local regulations.

Certain operating environments are not recommended for INAA modules, and are excluded from the INAA Limited Warranty:

- No panel should be mounted on a site where it may be exposed to direct contact with :
 - salt water
 - acid rain
- active chemical vapors or any other aggressive environment
- INAA modules must not be installed near flammable liquids, gases, hazardous materials or on any type of vehicle.
- Maximum design altitude of the photovoltaic module ≤2000m.

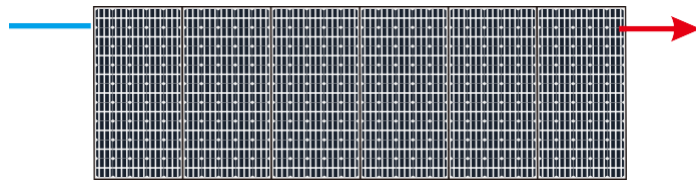
3. Working principle



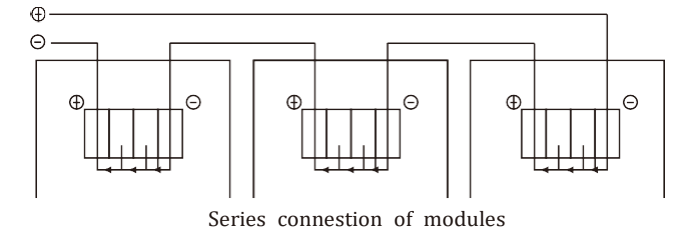
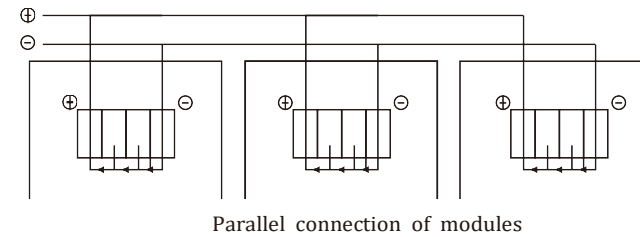
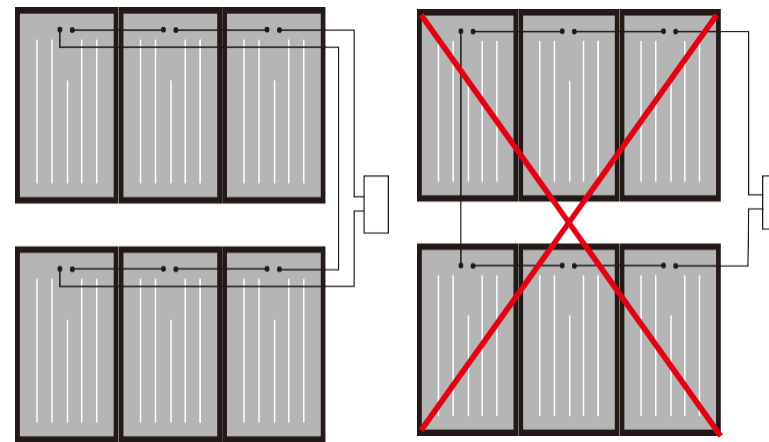
4. Maximum number of panels per hydraulic line

IMPORTANT

To ensure correct filling of the panels during commissioning, the maximum recommended number of online modules is 6 portrait or landscape

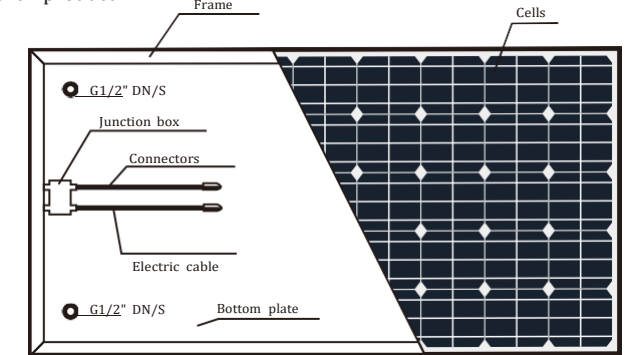


Electrical cable loops must be avoided and the surface between the cables must be as small as possible, as can be seen in the graph below:



5. Packing List

5.1 Standard product

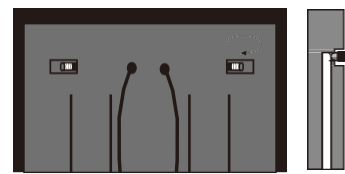


5.2 Optional accessories



6. PVT Installation

6.1

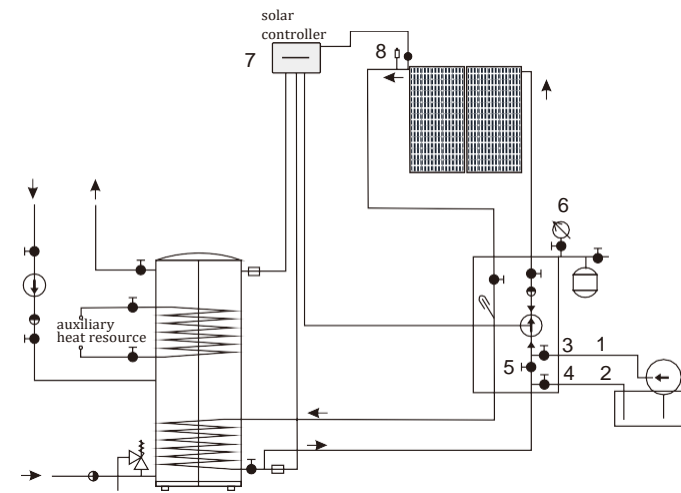
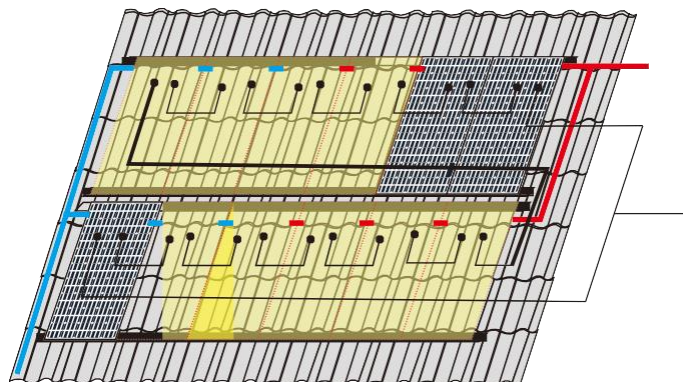


6.2



Simplified diagram installation of a hydraulic line with 4 panels in portrait

6.3



- 1 - hose
- 2 - hose
- 3 - upper valve
- 4 - bottom valve
- 5 - valve
- 6 - pressure measurement
- 7 - solar controller
- 8 - PVT panel
- 9 - Filling station

6.4 Filling up the installation by using a filling station

1. Filling station (9): Connect the hose (1) with the upper valve (3), hose (2) with the bottom valve (4).
2. Fill up the tank of the filling station with the liquid, open the valve (3 and 4) and run the pump.
3. Closing the valve (5) will cause the flow through the solar collectors. During filling and venting the system, you should several times open and close the vent (5).
4. Do not turn off the pump until the installation will be completely vent -until from the hose stop flowing air bubbles.
5. Open the vent (5) and close the vent (4) and still pump the fluid until the installation will reach the required pressure, $p = 2.5$ bar - Pressure measurement (6).
6. Turn on the controller plug (7) to the network and enable ~ 230V circulation pump in manual mode.
7. Remnants of the air should be removed automatically by unscrewing the valve manually
8. In case of decrease or absence of flow unscrew the central screw in the circulating pump and let the air exhale. Do this exercise until full vent installation.
9. In the case of pressure drop on the Pressure measurement (6) below 1.5 bar complete up to the to the required pressure $p=2.5$ bar.
10. Disconnect the hose from the filling station from the valves (3, 4)

6.5 Venting of the solar installation

After venting the solar installation by means of a filling station and a manual air escape you should close the air escape valve, in case of an automatic air escape it is necessary to close the ball valve.

6.6 Insulation work

Insulation work should be done after performing all inspection operations.

Directions!

- High temperature and weather resistant insulation must be used to insulate the conduits which are outside the building. If necessary, protect the insulation against damage caused by birds.

- High temperature resistant insulation must be used to insulate the conduits inside the building

6.7 Maintenance and Service

During the maintenance and other kind of work a collector must be placed firmly to exclude the danger of tripping over and falling down,

It is not allowed to perform any repair and maintenance work under a lifted collector which has not been protected against casual falling down,

Repair and maintenance work should be done by means of suitable tools and the servicing personnel should wear protective gloves and shoes,

Before the commencement of maintenance work it is necessary to wait till the temperature of a collector lowers to such an extent that a risk of getting scalded by hot elements is excluded, Overhaul of the solar system needs to be done in accordance with warranty recommendations of particular elements of the system.

In order to guarantee failure-free operation of the whole system it is recommended to carry out the following maintenance work at least once a year:

Frost protection - check the solar fluid resistance to frost by means of a control device (refractometer). In case of a significant fall in frost resistance of the solar fluid it should be replaced and the system must be deaerated once again.

System pressure - working pressure in the solar system needs to be checked. After the start-up period no drop of pressure is permissible.

Expansion vessel - input pressure of the expansion vessel should be checked. To this end, disconnect the vessel from the system and measure the pressure.

The input pressure should be 2.5 bars.

The control and protection system should also be inspected along with the structure for supporting and fixing a collector on the roof.